HALF DOOR THICKNESS (MEASURED FROM DOOR STOP OR SILENCER WHEN USED)

DOOR STOP

R 32 MAX

DRILL FOR #8 WOOD SCREW

DOOR STOP

FRAME PREPARATION FOR WOODEN DOOR DEADBOLT STRIKE

PART NO. PK-120173

Salem, VA

HIGH SECURITY LOCKS
A MILLIONDOLLAR INDUSTRY

SCALE: FULL  SHT. 1 OF 1

REV. ZONE 1601

E.C.N. 8/21/90 DB

DRAWN BY AWB

DRAFT DATE 7/24/90

COMPUTER FILENAME: pk-120173-b-bl.prt

MATERIAL:

FINISH:

TOLERANCES UNLESS SPECIFIED

DO NOT SCALE DIM.

REMOVE ALL BURRS

ABOVE DIMS. APPLY BEFORE PLATING, IF PLATED SEE PLATING SPEC. SHEET.

3 PLACE DEC. 1.000
2 PLACE DEC. 1.010
CONCENTRICITY 0.005 CLA
ANGLES 6° 30'
HALF DOOR THICKNESS
(MEASURED FROM DOOR
STOP OR SILENCER
WHEN USED)

DRILL AND TAP FOR
*B-32 MACHINE SCREW

STRIKE MOUNTING BRACKET
NOT SHOWN. MAKE TO SUIT.

1.125±.000

.844

.145±.005

2.125±.005

2.750±.000

1.188 MIN TO ACCOMODATE
STRIKE BOX

1/2 MAX

R 32